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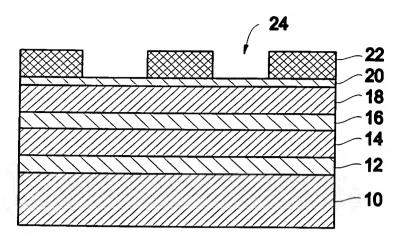


FIG.1

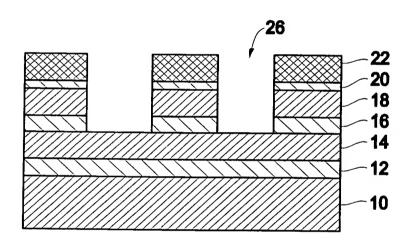


FIG.2

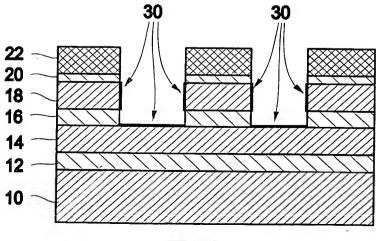
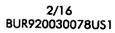


FIG.3





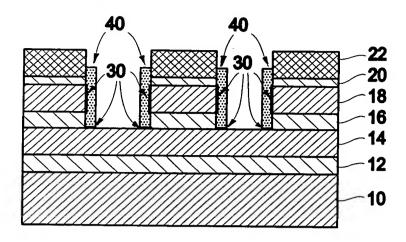


FIG.4

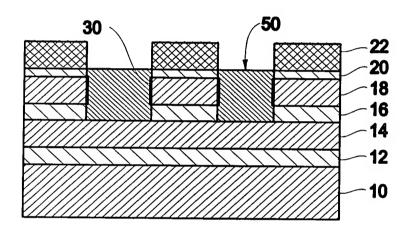


FIG.5

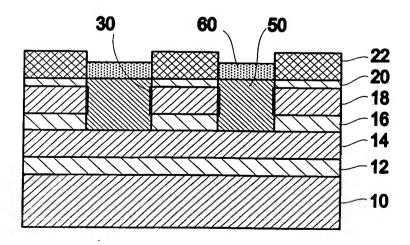


FIG.6



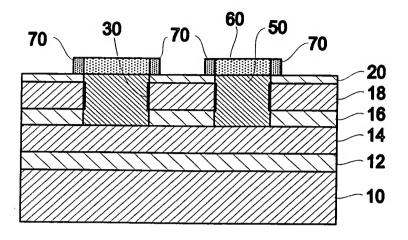


FIG.7

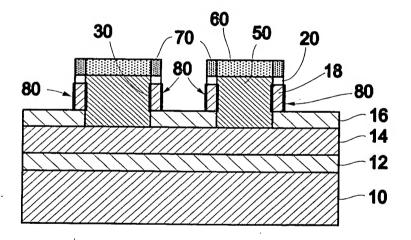
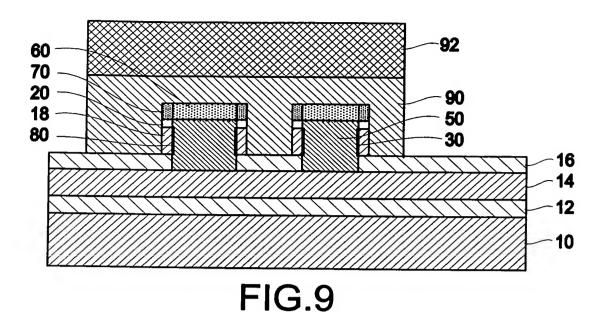
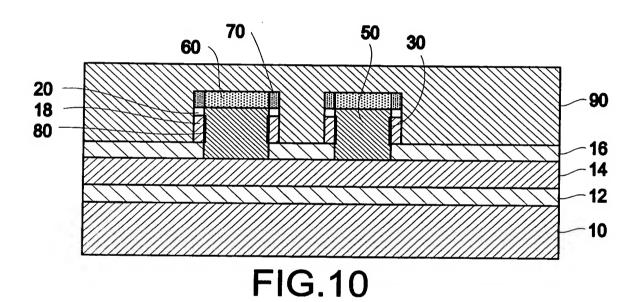


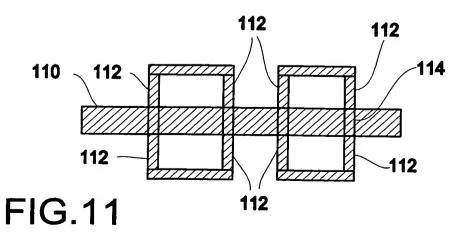
FIG.8



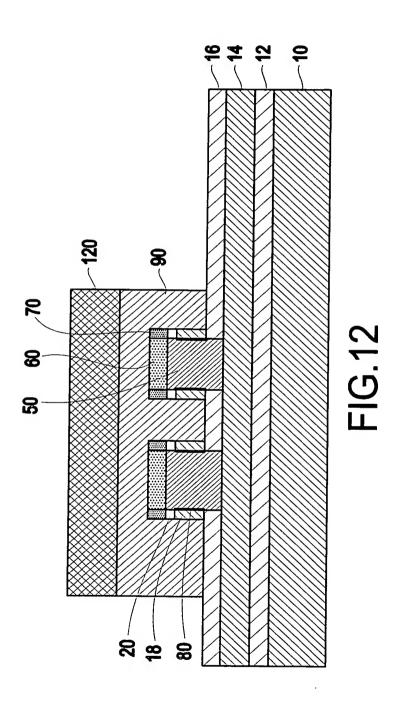
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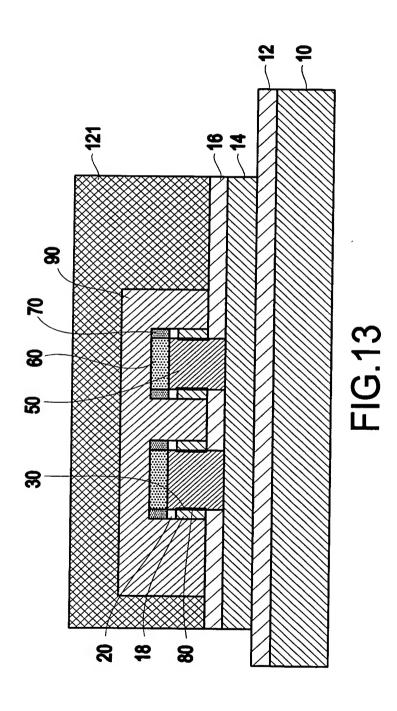




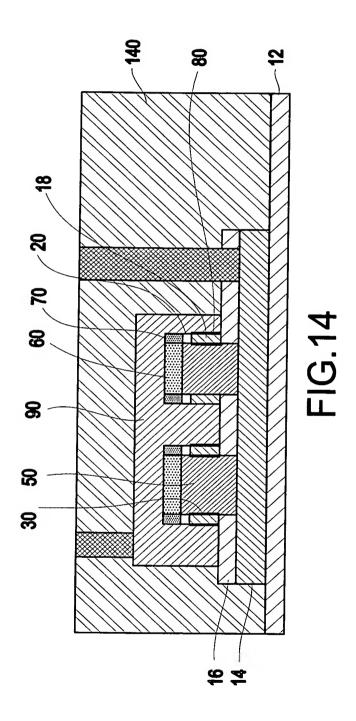




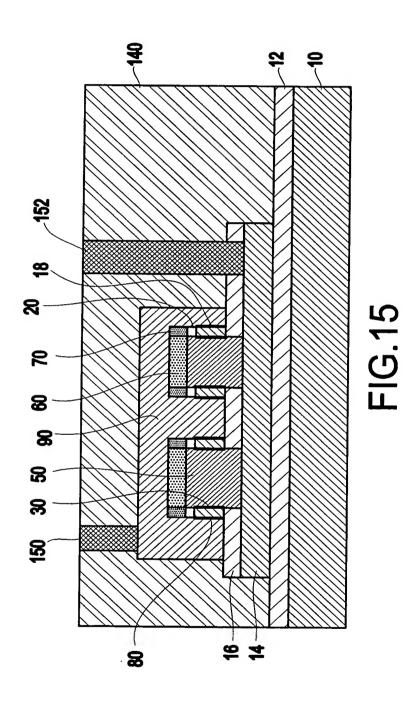




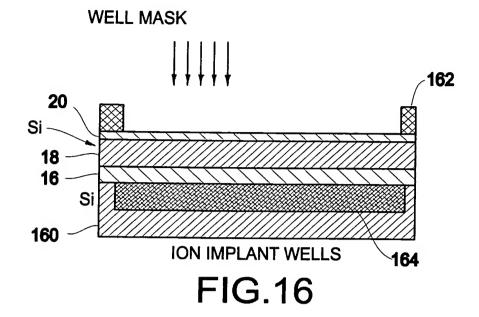




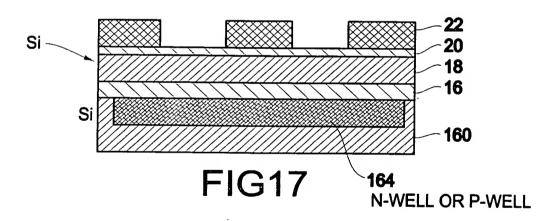








MANDREL MASK



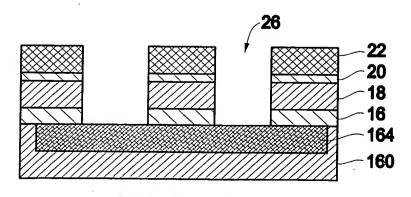


FIG.18



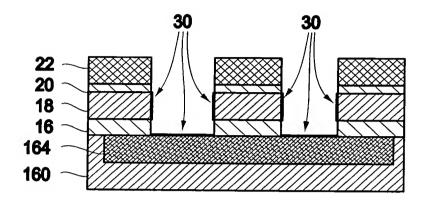
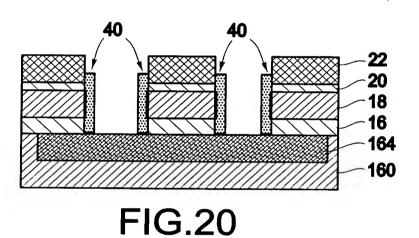


FIG.19



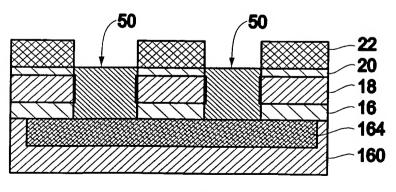
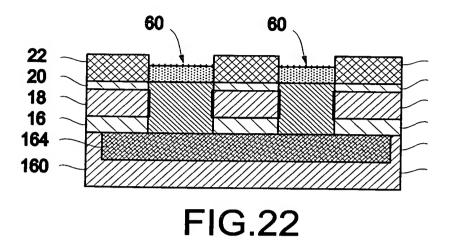
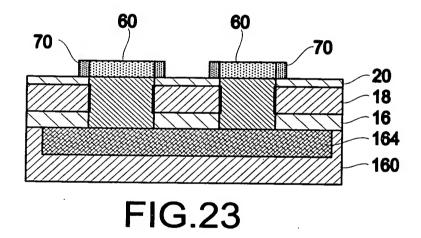
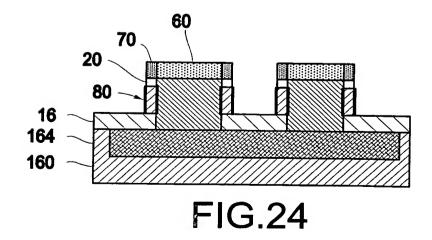


FIG.21











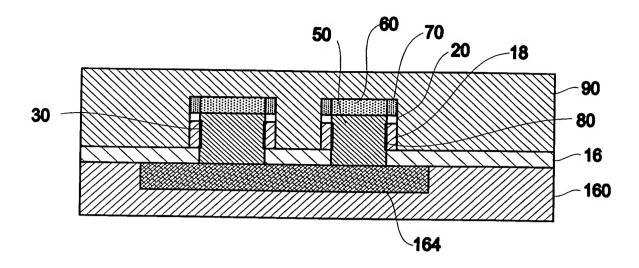
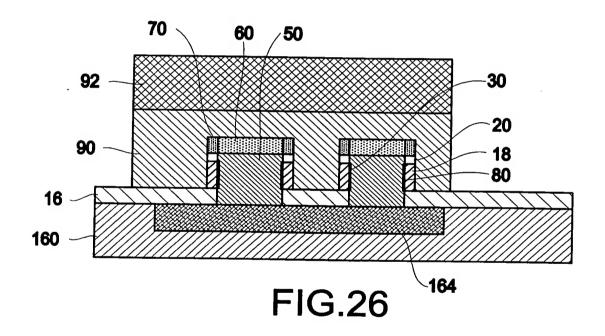
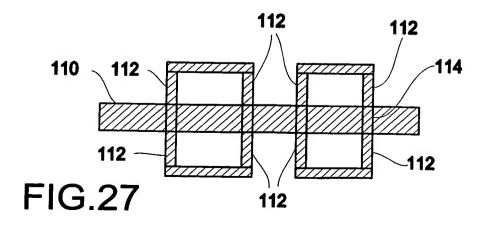
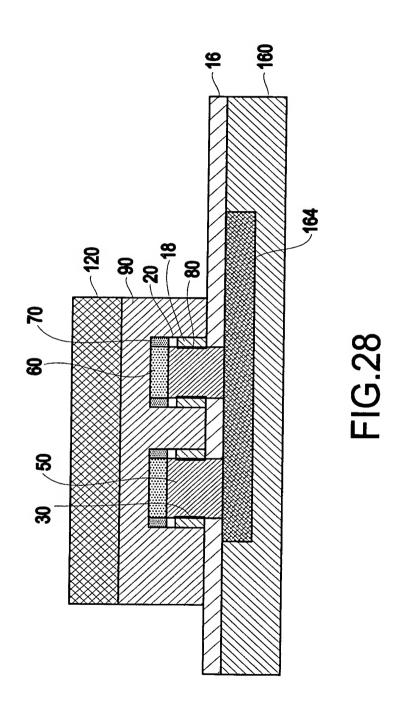


FIG.25

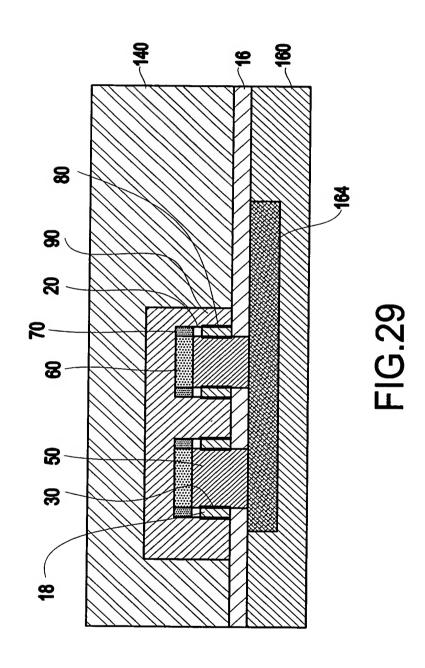




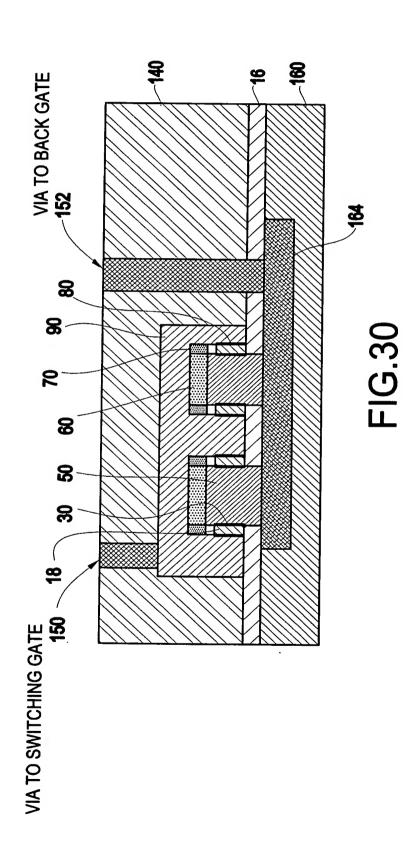














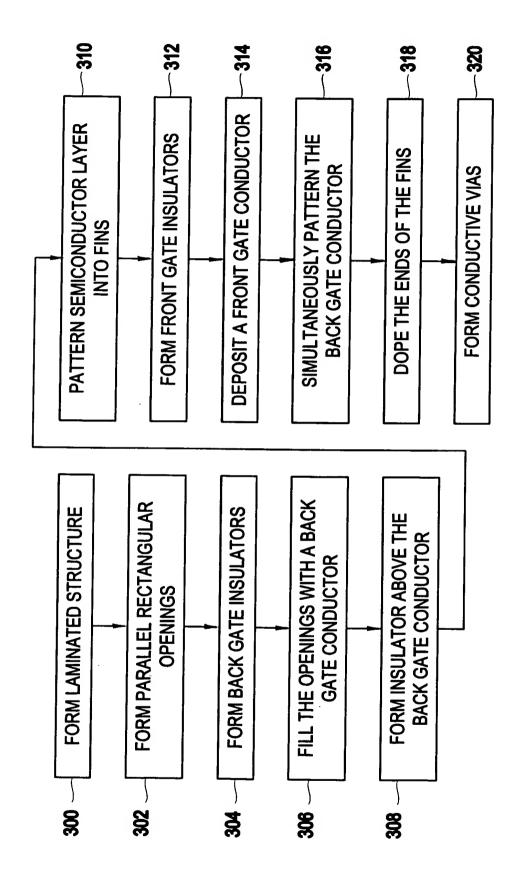


FIG.31